#### SERVICING AND REPAIRING VEHICLE ENGINES

UNIT CODE: ENG/CR/AUT/CR/2/4/A

## **Relationship to Occupational Standards**

This unit addresses the unit of competency: Service and repair vehicle engines.

**Duration of Unit:** 70 hours

## **Unit description:**

This unit specifies competencies required to service and repair vehicle engine. It involves disassembling the engine, inspecting, servicing/replacing engine parts/components, assembling the engine, performing engine basic tests and preparing vehicle service/repair reports.

#### **Summary of Learning Outcomes:**

- 1. Disassemble engine
- 2. Clean and inspect engine parts/components
- 3. Service/replace vehicle engine parts/component
- 4. Assemble engine
- 5. Perform engine basic tests and prepare service/repair report

# **Learning Outcomes, Content and Suggested Assessment Methods**

Learning outcome	Content	Suggested Assessment methods
Disassemble vehicle engine	<ul> <li>Appropriate tools and equipment.</li> <li>Use of Personal protective equipment (PPE)</li> <li>Health, safety environment and quality regulations</li> <li>Function of the engine</li> <li>Operating principle of the engine.</li> <li>Construction of engine.</li> <li>Prior inspection of engine parts.</li> </ul>	<ul> <li>Practical/observation</li> <li>Oral questioning</li> <li>Written test</li> </ul>

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	Dismantling Engine	
2. Clean and inspect engine parts/components	<ul> <li>Cleaning and inspecting vehicle Engine part/components.</li> <li>Operating principle of engine components.</li> <li>Inspections on engine parts/components</li> <li>Manufacturers specifications on engine parts/components</li> <li>Construction of engine components.</li> </ul>	<ul> <li>Practical/observation</li> <li>Oral questioning</li> <li>Written test</li> <li>Learner portfolio of evidence</li> </ul>
3. Service/replace vehicle engine parts/component	<ul> <li>Services on vehicle engine parts/components</li> <li>Replacing defective vehicle engine parts/components</li> <li>Adjustments/alignments on engine parts/components</li> </ul>	<ul> <li>Practical/observation</li> <li>Oral questioning</li> <li>Written test</li> </ul>
4. Assemble engine	<ul> <li>Identifying vehicle engine parts/components.</li> <li>Assembling procedure of vehicle engine parts/components</li> </ul>	<ul><li>Practical/observation</li><li>Oral questioning</li><li>Written test</li></ul>
5. Perform vehicle engine basic tests and prepare service/repair report	<ul> <li>Vehicle Engine basic tests. – e.g. manually rotating engine</li> <li>Engine adjustment and timing marks alignments</li> <li>Disposal of waste materials</li> <li>Preparing service /repair report.</li> </ul>	<ul> <li>Practical/observation</li> <li>Oral questioning</li> <li>Written test.</li> <li>Report written</li> </ul>

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## **Suggested Methods of Instruction:**

- Presentations and practical demonstrations by trainer;
- Guided learner activities
- Supervised activities and projects in a workshop;
- Visiting lecturer/trainer from the motor vehicle service and repair sector;
- Industrial visits.

#### **Recommended Resources**

#### **Tools**

• Comprehensive set of hand tools for the service and repair of motor vehicle Engines.

## **Equipment**

- Engine instructional models;
- A fully equipped motor vehicle maintenance workshop;
- Functional vehicle Engine.
- Vehicle lift/inspection pit;
- Specialist tools and equipment appropriate for the different makes and types of vehicle engines that are being maintained;
- Internet access to manufacturers' technical information/data
- Torque setting tools;
- Personal protective equipment (PPE) and suitable coverings to protect vehicles;
- Vehicle protective coverings;
- Facilities for the disposal of waste oil and used parts
- Customer database and systems for recording maintenance records

## Materials and supplies

- Digital instructional material including DVDs and CDs;
- Consumables for service and repair of vehicle engines including:
- Engine lubricants;
- Sealants, oil seals and gaskets;
- Cleaning materials;
- Hand cleaner
- Cotton waste for cleaning