PRODUCE GROW-OUT FISH

UNIT CODE: AQ/OS/AT/CR/04/6/B

UNIT DESCRIPTION

This unit specifies the competencies required to produce grow out fish. It involves conducting fish grow-out food safety risk assessment, developing fish grow-out food safety risk management plan, developing fish stocking and harvesting program, preparing grow-out culture units, stocking grow-out culture units, managing fish feeding, managing fish stock health, controlling weeds, predators and intrusive animals, harvesting fish stock, maintaining grow-out culture units, integrating fish farming with livestock and poultry and monitoring and evaluating effectiveness of food safety management system of the fish grow-out.

ELEMENT	PERFORMANCE CRITERIA	
These describe the key outcomes which make up workplace	These are assessable statements which specify the required level of performance for each of the elements.	
function.	Bold and italicized terms are elaborated in the Range	
1. Conduct Fish Grow- out Food safety Risk Assessment	 1.1 Food safety <i>Hazards</i> in the fish grow-out are identified and documented. 1.2 Possible <i>sources</i> of physical, chemical and microbial contamination in the fish grow-out are identified based on the hazards 1.3 Level of risk in the fish grow-out is assessed and established as per manual of standard operating procedures. 	
2. Develop Fish Grow- out Food Safety Risk Management Plan	 2.1 <i>Preventive measures</i> for fish grow-out hazards are established as per identified source of contamination and manual of standard operating procedures. 2.2 <i>Corrective measures</i> for fish grow-out hazards are established as per identified source of contamination and manual of standard operating procedures. 2.3 Standard operating procedures for correcting and preventing fish grow-out safety risks are developed based on the identified risks. 2.4 Fish grow-out food safety status is evaluated based on statutory requirements and standards 2.5 Risk is communicated as per policies for internal and external communication 	

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	2.6 Approval and certification of fish grow-out food safety
	status is sought from relevant certification bodies based
	on statutory requirements and standards
3. Develop fish	3.1 Stocking plan is prepared as per the capacity of the
stocking and	culture units to be stocked
harvesting	3.2 Sources of quality fingerlings identified from
program	government certified hatcheries
	3.3 Number of required fingerlings is calculated based on
	number of ponds and stocking densities
	3.4 Stocking order of ponds is determined based on
	projected market trends
	3.5 Harvest schedule of ponds determined based on stocking
	date and prevailing market demand
4. Prepare	4.1 PPEs are identified and gathered as per task requirement
grow-out	4.2 Safety precautions are adhered to in line with OSHA
culture units	4.3 Tools, equipment and materials are assembled in line
	with task requirement
	4.4 Grow-out culture unit is drained to dryness
	4.5 Grow-out culture unit is cleaned, and repairs carried out
	based on identified faults
	4.6 Ponds are limed as per the measured pH levels and soil
	texture
	4.7 Indoor culture units are disinfected using permitted
	disinfectants as per aquaculture code of practice
	4.8 Grow-out culture unit is filled with water fit for
	aquaculture to required depth.
	4.9 Grow-out culture unit is fertilized uniformly as per the
	recommended fertilization rates
5. Stock grow-	5.1 Fingerlings are sourced from government authenticated
out culture	hatcheries
units	5.2 Fingerlings are transported to the farm under controlled
	temperatures and aeration.
	5.3 Fingerlings are acclimatized based on culture unit
	temperatures
	5.4 Fingerlings are gently released in to culture units as per
	the stocking plan
	5.5 Stocked ponds are monitored for fingerling stress and
	mortalities through direct observations
6. Manage fish	6.1 Fish feeding schedule is developed based on the cultured
feeding	fish species and weight.
	6.2 Fish are fed as per the feeding schedule using appropriate
	method
	6.3 Fish feeding is monitored and appropriate actions taken
	based on prevailing weather conditions and fish behavior
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	6.4 Feeding ration adjustments are calculated based on results from periodic fish sampling and weight measurements
	6.5 Feeds are handled and stored according to manual of
	standard operating procedures and manufacturer's
	instructions.
	6.6 Feed and feeding records are maintained according to work place requirements
	6.7 Fertilization of the culture units is carried out in
	accordance with secchi depth measurements
	6.8 Water quality parameters are monitored and remedial
	measures undertaken in accordance with target species
	optimum ranges
7. Manage fish	7.1 Fish are checked for signs of stress and disease based on
stock health	physical appearance and behavioral changes
	7.2 Remedial measures for stressed and diseased fish are
	undertaken as per Food and Agriculture Organization
	(FAO) Technical Guidelines for Responsible Fisheries-
	Aquaculture
	7.3 Water quality parameters are monitored and remedial
	measures undertaken in accordance with target species
	optimum ranges
	7.4 Biosecurity measures are put in place to prevent disease
	outbreaks
8. Control	8.1 <i>Fish predators and intrusive animals</i> are identified
weeds,	8.2 <i>Pond weeds</i> are identified and removed while observing
predators	good aquaculture practices
and intrusive animals	8.3 <i>Control measures</i> for predators and intrusive animals are put in place
9. Harvest fish	9.1 <i>Harvesting plan</i> is prepared as per the identified market
9. Harvest fish stock	9.1 Harvesting plan is prepared as per the identified market demand
SIUCK	9.2 <i>Harvesting tools, equipment and</i> food grade <i>materials</i>
	are assembled in line with task requirement
	9.3 Harvesting of fish is carried out using appropriate nets
	and techniques while observing good hygienic practices
	for fish handling.
	9.4 Harvested fish is sorted according to size and species
	while observing good hygienic practices for fish
	handling.
10. Maintain	10.1 Maintenance tools, equipment and materials are
grow-out	assembled as per the task requirements
culture units	10.2 Grass on pond dykes is cleared periodically to ground
	level
	10.3 Surrounding vegetation is cleared as per best farm
	management practices

	10.4 Pipes and drainage blockages are cleared to allow free
	flow of water
	10.5 Damaged components are identified and repaired
11. Integrate	11.1 Selected livestock moved into the housing structures at
fish farming	recommended densities
with	11.2 Livestock raised according to best management
livestock	practices
and poultry	11.3 Fish and livestock rearing activities are coordinated
	according to farm planning
12. Monitor and	12.1 Performance of hazard control measures put in place
evaluate	are monitored regularly to ensure they are within control
effectiveness	as per HACCP plan.
of food	12.2 Approval and certification of fish grow-out is
safety	maintained as per relevant statutory requirements and
management	standards
system of	
the fish	
grow-out	

RANGE

This section provides work environments and conditions to which the performance criteria apply. It allows for different work environments and situations that will affect performance.

Varia	ble 🦉	Range
	Hazards may include but not limited to:	 Physical Chemical Heavy metals Microbial Sick fish Antibiotic residues Bio-accumulation Parasites Viruses
		o Bacteria

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2.	Sources of hazards may	Poor feeding
	include but not limited to:	• Poor feed quality
		• Poor water quality
		• Human carriers
		• Cleaning agents
		• Pesticides
		 Industrial/ agricultural wastes
3.	Preventive measures may	• Good water quality
	include but not limited to:	 Sanitary measures
		• Proper use of antibiotics
		• Disease management
		Parasite control
		• Use of quality feed
		 Good hygienic practices
		• Biosecurity measures
		Probiotics
4.	Corrective measures may	 Disposal of contaminated fish
	include but not limited to:	• Fish treatment
		• Water flow management
		• Sterilization of the fish grow-out
5.	Statutory requirements and	 Compliance to standards and regulations
	standards may include but	 Kenya Fisheries Service
	not limited to:	County Government
		The Fisheries Management and
	e e	Development Act No.35 of 2016.
		The Codex Alimentarius Food Hygiene
		Basic Texts;
		• The Food Drugs and Chemical Substances
		Act Cap. 254 of the Laws of the Kenya;
		• The Pest Control Products Act, Cap. 346
		of the Laws of Kenya; The Dublie Health Act. Con. 242 of the
		• The Public Health Act, Cap. 242 of the Laws of Kenya;
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		 The Environmental Management and Co- ordination Act, 1999.
6.	Stocking plan may include	• Species of fish, stocking density, source of
0.	but not limited to:	• Species of fish, stocking density, source of fingerlings, stocking schedule
7.	PPEs include may include	• Safety goggles, gum boots, helmets, gloves,
/.	but not limited to	dust coats, first aid kits, industrial mouth
		piece
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8. Tools, equipment and	• Measuring tape
materials may include but	• Weighing scale
not limited to:	• Wheelbarrow
	• pH meter
	• Jembes
	• Spades
	• Rakes
	• Lime
	• Fertilizer
	• Tamper
	• Ropes
	• Liner repair kit
9. Grow-out culture unit may	• Earthen ponds
include but not limited to	Concrete tanks
	• Plastic tanks
	• Fiberglass
	• Raceways
10. Water fit for aquaculture	• Fish species specific recommended level of
may include but not limited	chlorine
to	 Fish species specific Recommended pH
	range
	• Fish species specific Recommended
	Ammonia
	Fish species specific recommended
0	turbidity level
	• Free of infective pathogens
11. Fish predators and	• Birds, mammals, reptiles, amphibians,
intrusive animals may	invertebrates, man
include but not limited to:	
12. Pond weeds may include	Submerged vegetation
but not limited to	• Emergent vegetation
	 Floating vegetation
13. Control measures may	• Clearing grass, trimming vegetation, traps
include but not limited to:	and scarecrows, cover net, twines, screens,
	fencing
14. Harvesting plan may	Quantities to harvest
include but not limited to:	• Time of harvest
	• Size to harvest
	Culture unit to harvest
	Partial or complete

15.	Harvesting tools, equipment and materials may include but not limited to:	•	Seine net, scoop net, buckets, laundry baskets, weighing scale, perforators
16.	Maintenance tools, equipment and materials may include but not limited to:	•	Slashers, machetes, jembes, spades, wheelbarrow, rakes, gunny bags

REQUIRED SKILLS AND KNOWLEDGE

This section describes the skills and knowledge required for this unit of competency.

Required Skills

The individual needs to demonstrate the following skills:

- Food safety risk assessment and communication
- Training skills
- Use of tools and equipment
- Basic plumbing
- Pond construction
- Measuring
- Fish handling
- Record keeping
- Fish feeding
- Predator control
- Fish harvesting
- Communication
- Basic first aid
- Numeracy

Required Knowledge

The individual needs to demonstrate knowledge of:

- Food safety Standards
- Hazard Analysis Critical Control Points (HACCP)
- Food Safety Hazards in Aquaculture
- Good aquaculture practices
- Good hygiene practices
- Safety precautions
- Principles of food hygiene
- National legislations and regulations
- Types of tools, equipment and PPEs
- Fish disease
- Basic fish biology

- Fish feeds and feeding methods
- Types and characteristics of fertilizers
- Water quality parameters
- Fish predators and intrusive animals
- Aquatic weeds
- Animal husbandry

EVIDENCE GUIDE

This provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge and range.

1. Cr	ritical	Assessment requires evidence that the candidate:
As	spects of	
Co	ompetency	1.1 Developed fish grow-out food safety risk management
		plan
		1.2 Prepared stocking plan
		1.3 Drained grow-out culture unit to dryness
		1.4 Fertilized fish pond using the recommended rates
		1.5 Calculated number of fingerlings required
		1.6 Stocked ponds with minimal mortalities
		1.7 Calculated accurate feed rations based on sampled weights
		1.8 Maintained accurate feed and feeding records
		1.9 Positively diagnosed fish for signs of stress and disease,
		and took remedial measures
		1.10 Put in place effective measures for control of weeds,
		predators and intrusive animals
		1.11 Harvested fish using appropriate techniques
		1.12 Maintained a clean environment within and around
		the production area
		1.13 Integrated livestock maintained at recommended
		densities in relation to pond sizes
	esource	The following resources must be provided:
Im	plications	2.1 Workplace or assessment location
		2.2 PPEs
		2.3 Tools, materials and equipment
		2.4 Writing materials
		2.5 Calculator
3. Me	ethods of	Competency may be assessed through:
As	ssessment	3.1 Observation
		3.2 Ora questioning

4.	Context of Assessment	 3.3 Projects 3.4 Written tests 3.5 Portfolio of Evidence 3.6 Interview 3.7 Third party report Competency may be assessed: 4. 1On-the-job 4. 2Off-the –job 4. 3During Industrial attachment
5.	Guidance information for assessment	Holistic assessment with other units relevant to the industry sector, workplace and job role is recommended.

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