

# TVET CURRICULUM DEVELOPMENT, ASSESSMENT AND CERTIFICATION COUNCIL (TVET CDACC)

Qualification Code :	071606T4MCT
Qualification :	Mechatronic Technician Level 6
Unit Code :	ENG/OS/MC/CC/05/6/A
Unit of Competency :	Apply material science principles

## PRACTICAL ASSESSMENT

## INSTRUCTIONS TO CANDIDATE

- 1. In this practical assessment, you are required to perform the following tasks:
  - a. Analyse properties of engineering materials
  - b. Utilise engineering materials
  - c. Perform material testing
- 2. You will be allocated **3 HOURS** to complete the practical task.
- 3. The assessor will record your performance at critical points using audio-visual means

Task:

— To determine the tensile strength of steel by using UTM and the percentage of elongation of steel.

#### **Procedure:**

- i. Measurement initial length of the specimen and record your values.
- ii. Load the specimen provided on the machine and strain at a constant rate until it breaks.
- iii. Using appropriate conversion factors and specimen area and gauge length obtain engineering stress-strain curve.
- iv. Record measurement of the final length of the specimen and ultimate load.

## **OBSERVATION AND CALCULATION: -**

Sample	Initial length - Lo	Final length - L <sub>f</sub>	Ultimate load	% of
Diameter	(mm)	(mm)	(kN)	elongation
10		.05		
		Charles and the second		

## **CALCULATION: -**

For tensile strength:

Maximum load taken by 10 mm for the sample =\_\_\_\_\_ kN

Calculated cross section area of the sample =  $_mm^2$ 

Tensile strength, TS =  $\frac{Max \ load \ taken \ by \ the \ sample}{Cross \ section \ area \ of \ specimen} =$ \_\_\_\_\_N/mm<sup>2</sup>

### **RESULTS**

From the graph generated;

- i. Determine the mechanical properties of the tested material.
- ii. Determine the elastic limit (limit of proportionality)

- iii. Determine the upper yield point
- iv. Determine the ultimate tensile stress. Compare the value with the calculated value.

easy wet. com