# SERVICE AND REPAIR AUTOMOBILE AIR-CONDITIONING UNITS

#### UNIT CODE: ENG/OS/RAC/CR/03/5/A

#### UNIT DESCRIPTION

This unit covers the competencies required to service, identify and analyze faults found in automobile air conditioning units. It also covers competencies for identifying and repairing faults, performing refrigerant recovery/recycling and retrofitting on automobile air-conditioning units as well as performing test-run on repaired units.

ELEN	IENT	PERFORMANCE CRITERIA
These describe the key		These are assessable statements which specify the required level
outcon	nes which make up	of performance for each of the elements.
workplace function.		Bold and italicized terms are elaborated in the Range
1.	Service	1.1 Tools and equipment are selected as per job requirements
	automobile air	1.2 Components are checked for damage and replaced if required
	conditioning	in line with manufacturer's specifications
	components	OL.
2.	Prepare for	2.1 Appropriate diagrams, charts and manuals are interpreted in
	troubleshooting	line with the job requirements
	and repair	2.2 Appropriate materials, tools and equipment are selected based
		on job requirements
		2.3 Power supply is checked to ensure compliance with
		manufacturer's specifications
		3.1 Safe working practices are observed throughout the task as per
3.	Identify and	work place procedures
	repair faults in	3.2 Tools, equipment and instruments are selected and used in
	automobile air	line with job requirements
	conditioning	3.3 Components are tested following manufacturer's manuals and
	systems	work place troubleshooting policy
		3.4 Components with faults are diagnosed in line with
		manufacturer's manuals and work place troubleshooting policy
		3.5 Air-conditioning system requiring recovery/recycling is
		identified
		3.6 Refrigerant recovery/recycling is performed according to manufacturer's manuals
		3.7 Retrofitting/conversion is performed according to
		manufacturer's manuals where applicable

#### ELEMENTS AND PERFORMANCE CRITERIA

	<ul> <li>3.8 Remedial action is taken to overcome faults in line with manufacturer's manuals and work place troubleshooting policy</li> <li>3.9 Work is completed in line with workplace safety guidelines and <i>environmental legislations</i></li> </ul>
4. Test-run repaired	4.1 <i>Unit</i> is tested in line with manufacturer's manual and work
unit	place procedures
	4.2 Report is prepared in line with manufacturer's manual and
	work place procedures
	4.3 Unit is handed over to the user according to work place
	procedures
	4.4 Report is prepared in line with work place procedures
5. Prepare service	Report writing
and maintenance	
reports	

# RANGE

This section provides work environment and conditions to which the performance criteria apply. It allows for different work environments and situations that will affect performance.

Variable	Range	
1. Tools, equipment and	• Pliers	
instruments may include but	• Screwdrivers	
not limited to:	• Hammers	
	• Chisels	
	• Spirit levels	
	Phase testers	
	• Files	
	• Fin combs	
	• Nut drivers	
	Socket wrenches	
	Brazing equipment	
	Arc welding equipment	
	• Multi-meters	
	Leak detectors	
	• System analyzers	
	Recovery/recycling units	
	Weighing balance	
	Refrigerant identifier	

	Vacuum pumps
2. Components may include but	Electrical controls
not limited to:	• Thermostats
	<ul> <li>Defrost timers</li> </ul>
	<ul> <li>Defrost heaters</li> </ul>
	<ul> <li>Defrost sensors</li> </ul>
	• Thermo discs
	• Relays
	• Switches
	<ul> <li>Overload protector</li> </ul>
	Compressors
	• Blowers
	Capacitors
	Electronic control cards
	Magnetic clutch
3. Environmental legislations	Environmental Management Coordination Act
may include but not limited to:	Environmental Protection Agency (EPA)
4. Unit may include but not	Air conditioning system
limited to:	Automobile
	57

# **REQUIRED SKILLS AND KNOWLEDGE**

This section describes the skills and knowledge required for this unit of competency.

# **Required Skills**

The individual needs to demonstrate the following skills:

- Interpreting schematic diagrams
- Servicing and maintaining of automobile air conditioning components
- Preparing materials
- Proper handling of tools, equipment and instruments
- Repairing and testing electrical system
- Tube processing
- Proper handling of refrigerant and refrigeration oil
- Recovery/recycling refrigerants
- Retrofitting and conversion

# **Required Knowledge**

The individual needs to demonstrate knowledge of:

- Protective personal equipment/safety gears
- Handling of tools, equipment and accessories
- Safety signs and symbols
- Good housekeeping
- Interpretation of schematic diagrams
- Types of equipment
- Basic electricity
- Basic electronics
- Air conditioning principles
- Recovery/Recycling
- Retrofitting and conversion
- Motor insulation testing procedure
- Air conditioning system testing procedure
- Compressor operations
- Relevant legislations

#### **EVIDENCE GUIDE**

This provides advice on assessment and must be read in conjunction with the performance criteria, required skills and knowledge and range.

1. Critical aspects	Assessment requires evidence that the candidate:
of competency	1.1 Adhered to safety procedures
	1.2 Diagnosed automobile air conditioning faults
	1.3 Serviced automobile air conditioning system
	1.4 Recovered/Recycled refrigerants
	1.5 Repaired/retrofitted automobile air conditioning system
	1.6 Tested and commissioned the repaired unit
	1.7 Carried out housekeeping
	1.8 Prepared service report
2. Resource	The following resources must be provided:
implications	2.1 Work place location and units
	2.2 Tools, equipment and instruments for troubleshooting and repair
	2.3 Materials relevant to the task
	2.4 Diagrams, specifications and manuals relevant to the task

3.	Methods of	Competency may be assessed through:
	assessment	3.1 Demonstration
		3.2 Direct observation with oral questioning
		3.3 Written tests
		3.4 Portfolio
		3.5 Third party reports
4.	Context for	Competency may be assessed individually on the job, off the job or a
	assessment	combination of these. Off the job assessment must be undertaken in a
		closely simulated workplace environment or during industrial
		attachment.
5.	Guidance	Holistic assessment with other units relevant to the sector, workplace
	information for	and job role is recommended.
	assessment	